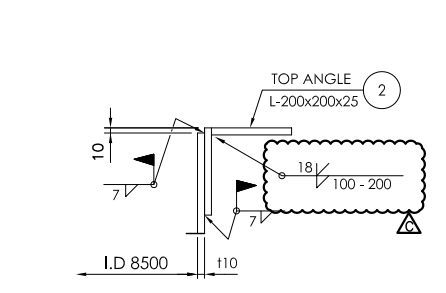
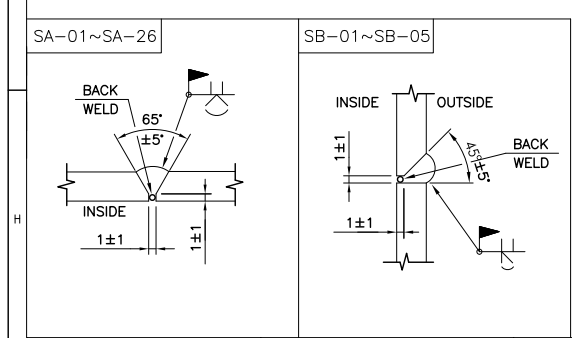
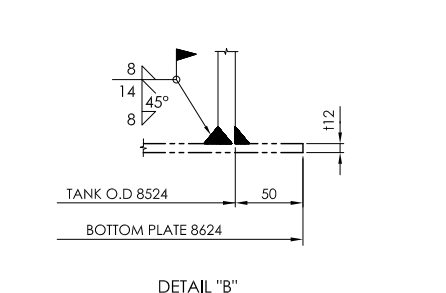


DIMENSION FOR CUTTING (PERNOMINAL DIA.)				
COURSE	"L"	"W"	"X"	QTY
1-1	6096	1828	6364.2	4
	2357.2	1828	2983	1
1-2	6096	1828	6364.2	4
	2357.2	1828	2983	1
1-3	6096	1828	6364.2	4
	2351	1828	2978	1
1-4	6096	1828	6364.2	4
	2351	1828	2978	1
1-5	6096	1828	6364.2	4
	2351	1828	2978	1
1-6	6096	1350	6243.7	4
	2351	1350	2711	1

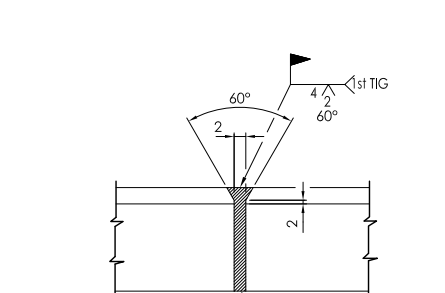
SHELL PLATE CUTTING PLAN



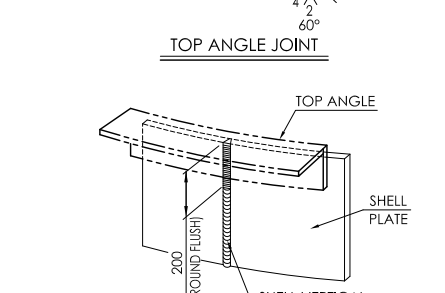
DETAIL "A"



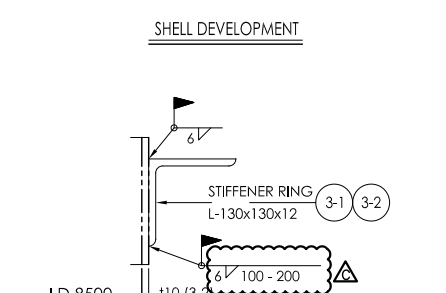
DETAIL "B"



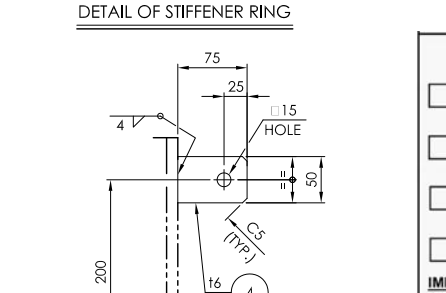
TOP ANGLE JOINT



SHELL VER. WELDING SEAM & TOP ANGLE CROSS DETAIL



DETAIL OF STIFFENER RING



EARTHING LUG

SHELL DEVELOPMENT

Document / Drawing Review Status

<input type="checkbox"/>	Proceed, no exception taken
<input type="checkbox"/>	Proceed subject to incorporation of changes indicated. Revise & Re-Submit
<input type="checkbox"/>	Do not proceed. Undertake changes noted and re-submit
<input type="checkbox"/>	Review not required work may proceed

IMPORTANT
Acceptance with or without comments of vendor's drawing or documents shall not relieve the vendor from complying with all terms, conditions, codes, standard & requirements of order & specification. Re-submit when a revision is made to the drawing or document by the manufacture or by sub-sequent.

Sign: _____ By: _____ Date: _____

NOTES :

1. ALL DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED.

ITEM NO.	NAME OF PART	MATERIAL	Q'TY	CONST. 2 YEARS COMM. OPER. SPARE	UNIT (EA)	REMARKS
4	EARTHING LUG	SS304	2		t6	
-2	STIFFENER RING	ASTM A36 OR EQ.	3		L-130x130x12x26767L	
3	-1 STIFFENER RING	ASTM A36 OR EQ.	2		L-130x130x12x26779L	
2	TOP ANGLE	ASTM A36 OR EQ.	1		L-200x200x25x26767L (BUILD UP)	
-6	SHELL	ASTM A36	5		t10	
-5	SHELL	ASTM A36	5		t10	
-4	SHELL	ASTM A36	5		t10	
-3	SHELL	ASTM A36	5		t10	
-2	SHELL	ASTM A36	5		t12	
1	-1 SHELL	ASTM A36	5		t12	

(1) SET TO BE MANUFACTURED

REV	DATE	DESCRIPTION	DRN	CKD	DESIGN ENG	LEAD ENG	PROJ APP	CLIENT APP'D
C	28/01/26	ISSUED FOR APPROVAL	INK	HER	DS	HK	MS	-
B	03/11/25	ISSUED FOR APPROVAL	INK	HER	DS	HK	MS	-
A	14/10/25	ISSUED FOR APPROVAL	INK	HER	DS	HK	MS	-

NAME	DATE
DRAWN INKO	14/10/25
CHECKED -	-
DESIGN ENG -	-
LEAD ENG -	-
PROJ APP'D -	-
CLIENT -	-

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TITLE
POB0Y0 2000 TPD EXPANSION PROJECT
PROCESS PLANT AREA
ADSORPTION TANK 02 (4430-TK-103)
SHELL PLATE ARRANGEMENT

PLOT SCALE
AS-SHOWN

NEITHER THIS DOCUMENT NOR ITS CONTENTS MAY BE USED OR REPRODUCED IN ANY MANNER WITHOUT WRITTEN AUTHORIZATION.

THIRD ANGLE PROJECTION
AT SHEET

CLIENT NUM
PROJ NUM - SHT: 1 OF 1
MARK NUM DRG NUM - E2502-000-DWG-302
REV C